



If you have any questions regarding our products, call our toll-free consumer customer service line: **800.643.3522**

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Roman Arc® Hammock Stand

Congratulations on your purchase of the award winning Hatteras Hammocks Roman Arc® Hammock Stand. We believe that you will find it a product of unsurpassed quality and durability.

The Roman Arc® Hammock Stand is packaged in three boxes. The boxes should contain the following parts:

- | | |
|------------------------------------|------------------------------------|
| 2 - Center Section | 8 - 3/8" Galvanized Hex Head Bolts |
| 2 - Foot Sections | 14 - 3/8" Galvanized Nuts |
| 2 - End Sections | 24 - 3/8" Galvanized Flat Washers |
| 2 - 3/8" Galvanized Eyebolts | 2 - "S" hooks |
| 4 - 3/8" Galvanized Carriage bolts | 1 - 9/16" Deep well socket tool* |
- * Insert a screw driver through side holes for use as a handle.

NOTE: All hex head bolts and eye bolts require a washer on each end. Carriage head bolts require a washer just on the nut end.

ASSEMBLY:

- STEP 1** • Place one center section in a rocking position.
- STEP 2** • Place one foot section so that the flat area on the bottom is down.
- STEP 3** • Place the foot section under the center section. The foot section should lean in toward the center section. Center section holes are countersunk on one side. When attaching the foot section, make sure the countersunk side is to the outside of the frame. Line up bolt hole and insert carriage bolt as shown.
- STEP 4** • Follow Steps 2 and 3 for the opposite end.
- STEP 5** • Take one end section and place it on the foot section so one bottom hole aligns with proper bottom hole on the center section. Install hex head bolts. **IMPORTANT:** Use a washer on the head of the hex head bolt.
- STEP 6** • Raise the end section so that both holes align and install remaining bolt, using a washer on the head of the bolt.
- STEP 7** • Repeat steps 5 and 6 at the other end of the center section.
- STEP 8** • Take the 2nd center section and attach it to the frame, aligning all 4 holes. Slide bolts through. Be sure to use a washer on the nut end of the bolt. **IMPORTANT:** Make sure the countersunk holes are on the outside of the frame. *If necessary, use a hammer and another free bolt to tap bolts through the center and end sections. The free bolt is used to avoid damage to the side of the center sections from the hammer.
- STEP 9** • Pass carriage head bolt through 2nd center section and into foot section.
- STEP 10** • Insert eye bolt in top of end section in the hole provided.
- STEP 11** • Install "S" hooks to attach hammock to stand.
- STEP 12** • Tighten all bolts with socket tool provided. Do not overtighten bolts!

CARE AND MAINTENANCE:

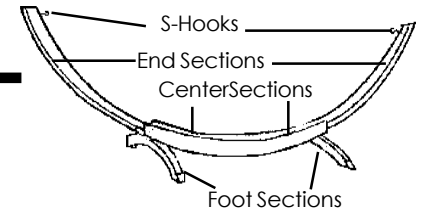
A large part of the beauty of cypress wood is that time and mother nature paint it silvery gray in the outdoors. Another quality of this wood is that it contains natural oils that help it resist damage from the elements. A coat of linseed oil applied each year will provide additional protection to keep your stand in optimum condition. If you prefer a water seal, it can be applied instead of the oil. If desired, the stand may be disassembled each year and stored.

Do not exceed Load Limit of 600 lbs.

DO NOT ALLOW CHILDREN TO USE THE HAMMOCK WITHOUT DIRECT ADULT SUPERVISION. DO NOT HAVE INFANTS IN THE HAMMOCK.

WARRANTY INFORMATION:

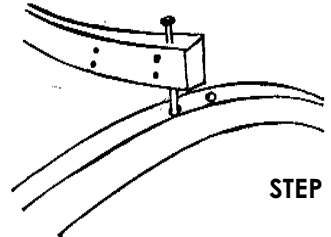
Products of The HammockSource are guaranteed to be free of defects in workmanship and materials for up to one year after the purchase date. Prolonged exposure to weather conditions including snow, rain, and humidity are not covered under the warranty nor is damage caused by normal wear, mildew, improper care including storage, maintenance, and installation. If an item is found to be defective within one year of its purchase, it will be replaced without charge upon the return of the unit accompanied by a sales receipt. A Return Authorization is needed for return and may be obtained by contacting 800.334.1078.



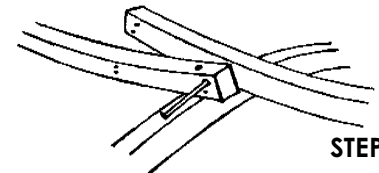
STEP 1



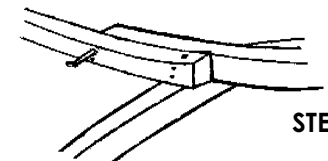
STEP 2



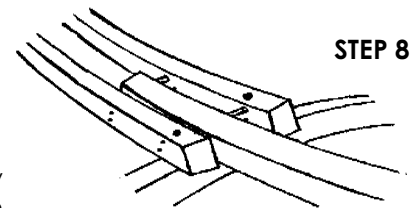
STEP 3



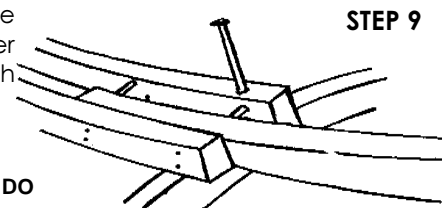
STEP 5



STEP 6



STEP 8



STEP 9